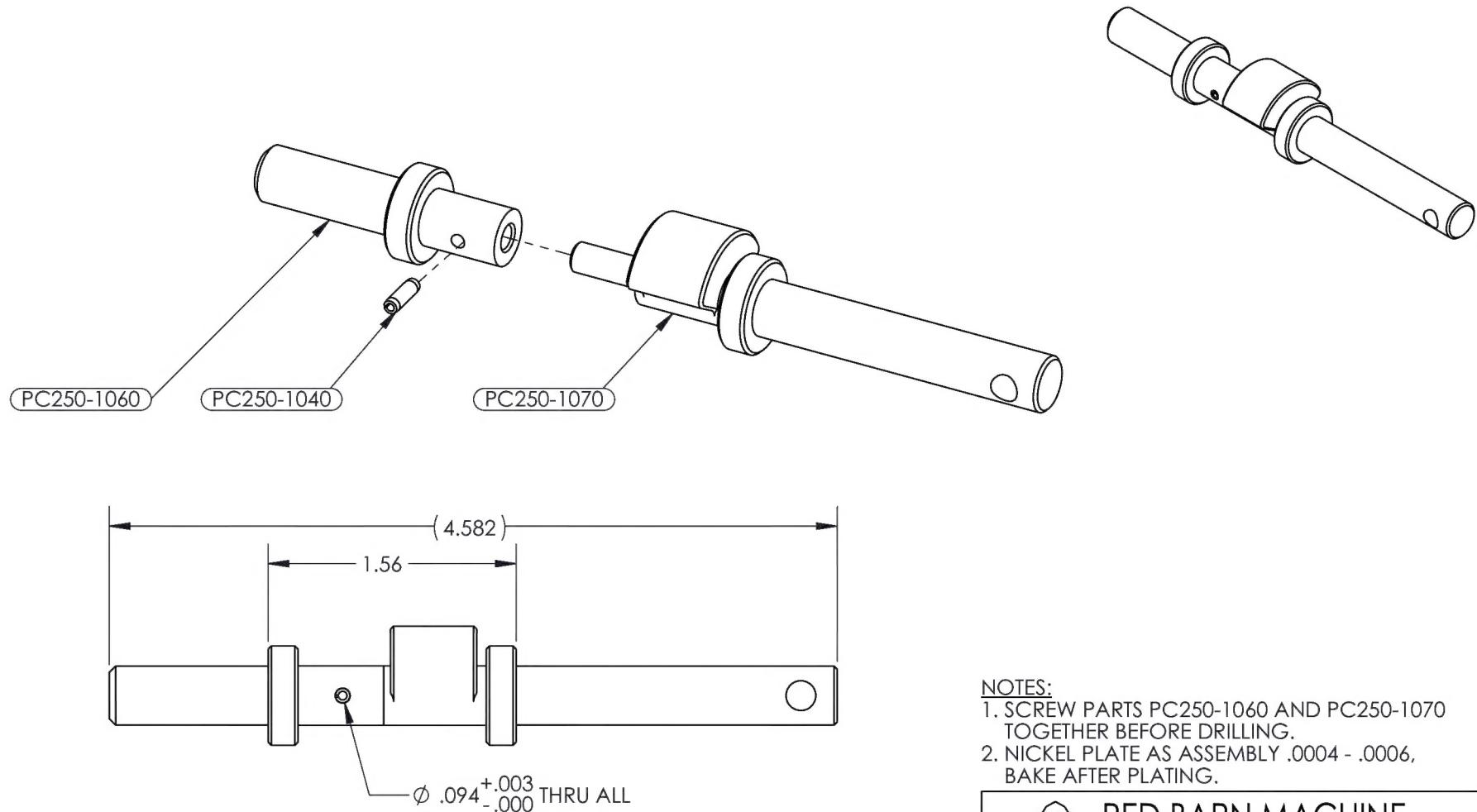


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
0	AS DRAWN BY CANAM	6/17/2013	CFS	



NOTES:

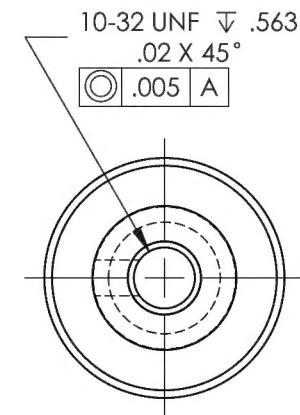
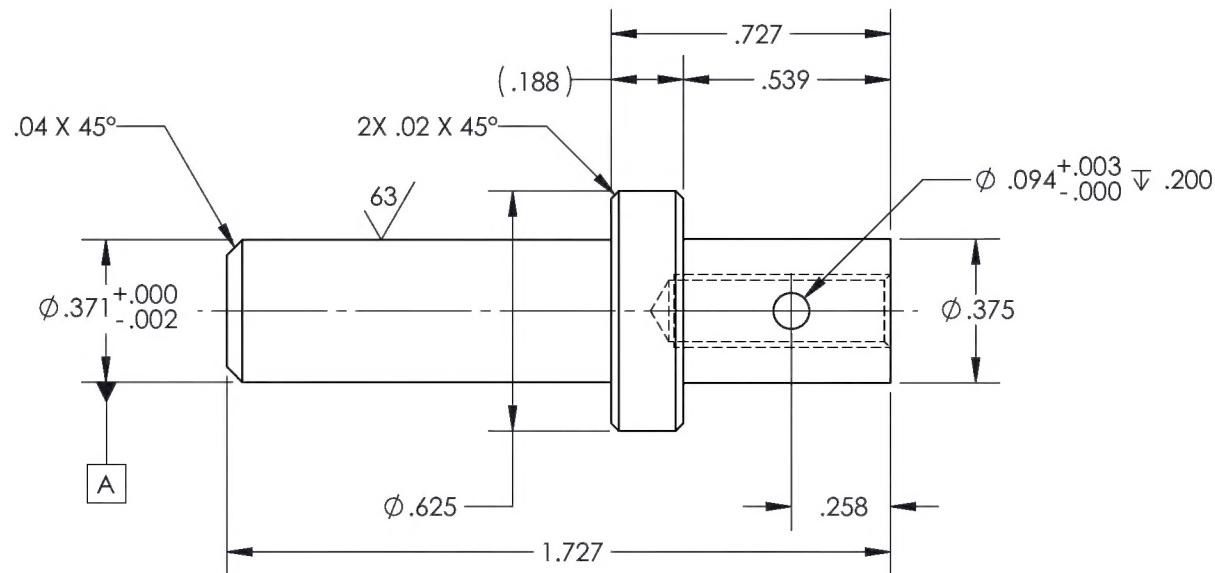
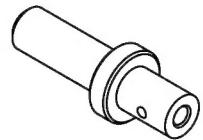
- SCREW PARTS PC250-1060 AND PC250-1070 TOGETHER BEFORE DRILLING.
- NICKEL PLATE AS ASSEMBLY .0004 - .0006, BAKE AFTER PLATING.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			PC250-1060	1	LOCK-OUT SHAFT 1	4140	Ø3/4 X 1-7/8	2
			PC250-1070	1	LOCK-OUT SHAFT 2	4140	Ø1 X 3-1/2	3
		B/O	PC250-1040	1	ROLL PIN	STEEL	Ø3/32 X 5/16 MCMASTER-CARR #98296A829	

REV	RED BARN MACHINE	
TITLE	LOCK-OUT SHAFT ASSEMBLY	
DWG NO.	PC250-1080	REV
0		
MATL	DRAWN BY: CANAM	APPROVED: <i>D Weil</i>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		HEAT TREAT FINISH SEE NOTE 2
.XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± .5°		SPEC
.X ± .1		USED ON MODEL
1. BREAK ALL SHARP EDGES .015 X 45° OR .015R		
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
SCALE	1:1	DATE 5/28/2004
		SHEET 1 OF 3

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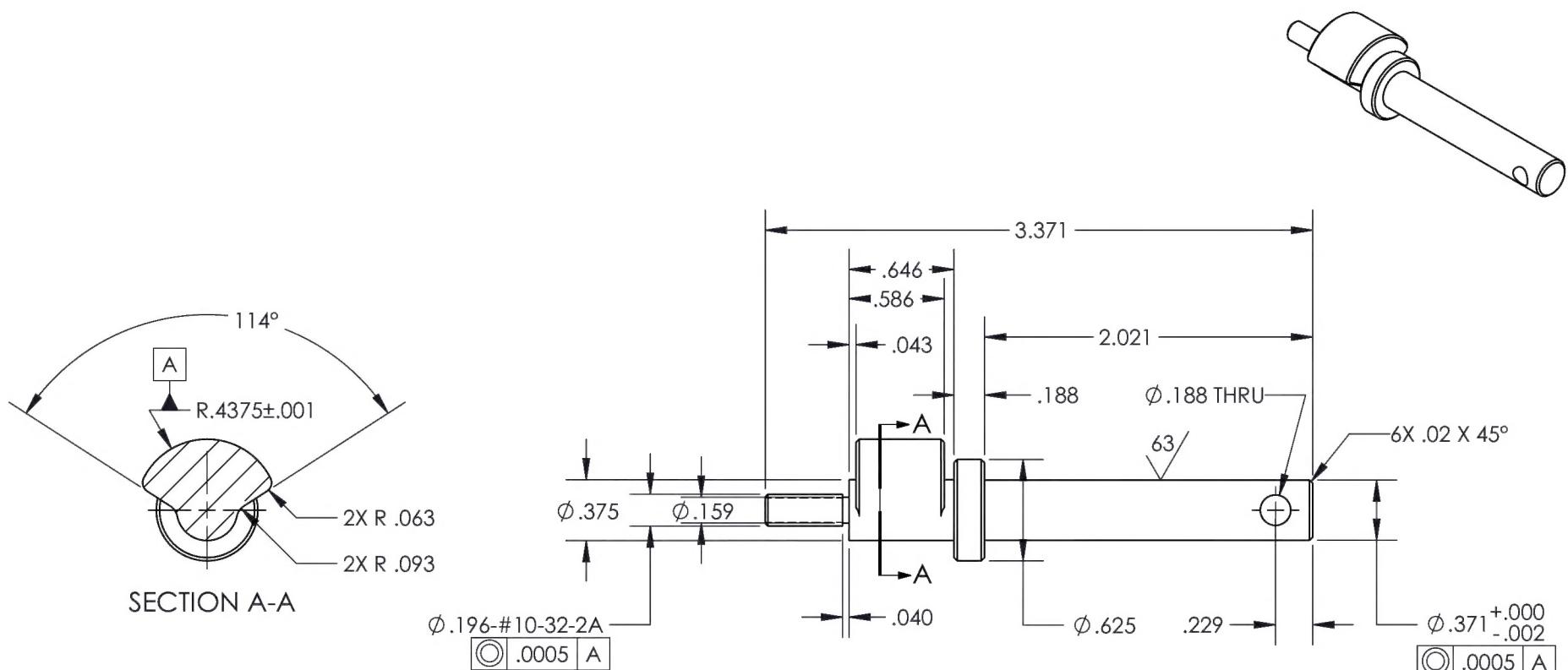
REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
0	AS DRAWN BY CANAM	6/17/2013	CFS	



RED BARN MACHINE	
TITLE	REV
LOCK-OUT SHAFT 1	0
DWG NO.	PC250-1060
MATL	4140
DRAWN BY: CANAM	
APPROVED: D. Neil	
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/32
.XX ± .01	ANGLES ± .5°
.X ± .1	
HEAT TREAT HRC 40-42	
FINISH SEE SHEET 1, NOTE 2	
SPEC	
USED ON MODEL	
SCALE	2:1
DATE	5/28/2004
SHEET 2 OF 3	

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REVISIONS				
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0	AS DRAWN BY CANAM	6/17/2013	CFS	



	RED BARN MACHINE		
TITLE			
LOCK-OUT SHAFT 2			
DWG NO.	PC250-1070	REV 0	
MATL	4140	DRAWN BY: CANAM	
APPROVED <i>D. Neil</i>			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES			
.XXX ± .005 FRACTIONS ± 1/32			
.XX ± .01 ANGLES ± .5°			
.X ± .1			
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R			
2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
HEAT TREAT	HRC 40-42		
FINISH	SEE SHEET 1, NOTE 2		
SPEC			
USED ON MODEL			
SCALE	1:1	DATE	5/28/2004
			SHEET 3 OF 3